

Woven Fabrics				
Fabric Type (weight)	Needle Type	Needle Size	Stitch Per Inch (cm)	Suggested Thread
Satin (Extra Light)	Sharp/ Microtex	60, 65 (8, 9)	14 - 20 (6 - 8)	Coats & Clark: Dual Duty XP Fine Mettler: Seralene or Poly Sheen
Petal Signature Cotton® (Light)	Universal	70, 75 (10, 11)	10 - 14 (4 - 6)	Coats & Clark: Dual Duty XP General Purpose or Coats 100% Cotton Mettler: Poly Sheen, Seracor, or Seralene Gütermann: Sew-all Thread or Natural Cotton
Cotton Poplin (Extra Light)	Universal	60, 65 (8, 9)	14 - 20 (6 - 8)	Coats & Clark: Dual Duty XP Fine Mettler: Seralene, Poly Sheen, Silk Finish Cotton 60 Gütermann: Natural Cotton
Chiffon (Extra Light)	Microtex	70 (10)	11 - 13 (5 - 6)	Gütermann: all-purpose polyester
Organic Sweet Pea Gauze® (Light)	Universal	80 (12)	9 - 11 (4 - 5)	Gütermann: all-purpose polyester
Poly Crepe de Chine (Extra Light)	Sharp/ Microtex	60, 65 (8, 9)	14 - 20 (6 - 8)	Coats & Clark: Dual Duty XP Fine Mettler: Seralene or Poly Sheen
Linen Cotton Canvas (Medium)	Universal Denim/ Jeans	80, 90, 100 (12, 14, 16)	10 - 12 (4 - 5)	Coats & Clark: Dual Duty XP General Purpose or Dual Duty XP Heavy Mettler: Seracor, Seralon, Silk Finish Cotton 40, or 50 Gütermann: Sew-All Thread or Extra Strong
Lightweight Cotton Twill (Medium)	Universal	80, 90	8 - 10 (3 - 4)	Coats & Clark: Dual Duty XP General Purpose Mettler: Seracor or Seralon 30 Gütermann: Sew-All Thread
Organic Cotton Sateen (Light)	Universal	70, 75 (10, 11)	10 - 14 (4 - 6)	Coats & Clark: Dual Duty XP General Purpose or Coats 100% Cotton Mettler: Poly Sheen, Seracor, or Seralene Gütermann: Sew-all Thread or Natural Cotton
Cotton Lawn (Extra Light)	Microtex	60, 65 (8, 9)	14 - 20 (6 - 8)	Coats & Clark: Dual Duty XP Fine Mettler: Seralene, Poly Sheen, Silk Finish Cotton 60 Gütermann: Natural Cotton